

RamsetReid
Attn: Andrew Rossiter
1 Ramset Drive,
Chirnside Park,
VIC 3116
AUSTRALIA

24/09/2021

Dear Andrew,

Please find the attached report to AS/NZS 4020:2018 for Epcon™ G5 PRO submitted for testing.

Should you have any enquiries about the report or any other matters pertaining to the Standard please contact the laboratory on 61 8 7424 1512

Yours sincerely,



Michael Glasson
Supervisor Product Testing

FINAL REPORT

Report ID : 320541

Report Information

Submitting Organisation : 00109275 : RamsetReid
Account : 130255 : RamsetReid
AWQC Reference : 130255-2021-CSR-1 : Prod Test:
Project Reference : PT-4685
Product Designation : Epcon™ G5 PRO
Composition of Product : Two Component Epoxy based adhesive. (2 Parts Resin to 1 Part Hardener).
Product Manufacturer : RAMSETREID (A DIVISION OF ITW AUSTRALIA PTY LTD), Ramset Drv, Chimside Pk, VIC, AUS
Use of Product : In-Line/Bonded Injection Type Anchor.
Sample Selection: As provided by the submitting organisation.
Testing Requested : **AS/NZS 4020 TESTING OF PRODUCTS FOR USE IN CONTACT WITH DRINKING WATER**
Product Type : Composite
Samples : Samples were prepared and controlled as described in Appendix A of AS/NZS 4020:2018

Extracts : Extracts were prepared as described in Appendix/Clause C, D, E, F, H, 6.8.
Project Completion Date : 23-Sep-2021
Project Comment : Sample received on the 15-Jul-2021, testing commenced on the 20-Jul-2021.

PLEASE NOTE THAT THIS REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL

THE RESULTS STATED IN THIS REPORT RELATE TO THE SAMPLE OF THE PRODUCT SUBMITTED FOR TESTING. ANY CHANGES IN THE MATERIAL FORMULATION, PROCESS OF MANUFACTURE, THE METHOD OF APPLICATION, OR THE SURFACE AREA-TO-VOLUME RATIO IN THE END USE, COULD AFFECT THE SUITABILITY OF THE PRODUCT FOR USE IN CONTACT WITH DRINKING WATER



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Summary of Results

APPENDIX/CLAUSE	RESULTS
C – Taste	Passed at an exposure of 15000 mm ² per Litre.
D – Appearance	Passed at an exposure of 15000 mm ² per Litre.
E – Growth of Aquatic Micro-organisms	Passed at an exposure of 15000 mm ² per Litre.
F – Cytotoxic Activity	Passed at an exposure of 15000 mm ² per Litre.
H – Metals	Passed at an exposure of 15000 mm ² per Litre.
6.8 – Organic Compounds	Passed at an exposure of 15000 mm ² per Litre.

Test Methods

Test(s) in Appendix	AWQC Test Method	Reference Method
C	T0320-01	AS/NZS 4020:2018
D	TO029-01 & TO018-01	APHA 2120c & APHA 2130b
E	TO014-03	APHA 4500 O G
F	TM-001	AS/NZS 4020:2018
H	TIC-006	EPA 200.8

Organic Test Methods

Test(s) in Clause	Test Method	Reference Method
Clause 6.8	TMZ-M36	USEPA524.2
	EP239	USEPA521
	EP132-LL	USEPA_SW846-8270D
	EP075C	USEPA_SW846-8270D
	EP075ASIM	USEPA_SW846-8270D

Summary Comment : Sample applied and cured by the submitting organisation prior to submission.

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CLAUSE 6.2 Taste

Sample Description	The sample consisted of a single glass slide with epoxy caulked to one side measuring 75 mm x 100 mm giving an approximate surface area of 15000 mm ² per Litre. Extracts were prepared using 500 mL volumes of 50 mg/L hardness water.
Extraction Temperature	20°C ± 2°C.
Test Method	Taste (Appendix C)
Test Information	
Scaling Factor	Not applied.
Results	Not detected (sample and controls).
Evaluation	The product passed the requirements of clause 6.2 when tested at an exposure of 15000 mm ² per Litre.
Number of Samples	2.
Test Comment	The 24 hour extracts were not analysed in this test.



Peter Christopoulos
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CLAUSE 6.3 Appearance

Sample Description The sample consisted of a single glass slide with epoxy caulked to one side measuring 75 mm x 100 mm giving an approximate surface area of 15000 mm² per Litre. Extracts were prepared using 500 mL volumes of 50 mg/L hardness water.

Extraction Temperature 20°C ± 2°C.

Test Method Appearance (Appendix D)

Scaling Factor Not applied.

Results

	<u>Test (- Blank)</u>	<u>Maximum Allowed</u>	<u>Units</u>
Colour	<1	5	HU
Turbidity	<0.1	0.5	NTU

Evaluation The product passed the requirements of clause 6.3 when tested at an exposure of 15000 mm² per Litre.

Number of Samples 1.

Test Comment Not applicable.



Andrew Ford

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Email: producttesting@awqc.com.au

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CLAUSE 6.4 Growth of Aquatic Micro-organisms

Sample Description	The sample consisted of a single glass slide with epoxy caulked to one side measuring 75 mm x 100 mm giving an approximate surface area of 15000 mm² per Litre. Extracts were prepared using 500 mL volumes of 50 mg/L hardness water.		
Test Method	Growth of Aquatic Micro-organisms (Appendix E)		
Inoculum	The volume of the inoculum was 50 mL		
Scaling Factor	Not applied.		
Results	Mean Dissolved Oxygen	Control	7.8 mg/L
	Mean Dissolved Oxygen Difference	Positive Reference	5.2 mg/L
		Negative Reference	0.6 mg/L
		Test	0.50 mg/L
Evaluation	The product passed the requirements of clause 6.4 when tested at an exposure of 15000 mm² per Litre.		
Number of Samples	1.		
Test Comment	Not applicable.		

Thuy Diep
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CLAUSE 6.5 Cytotoxic Activity

Sample Description	The sample consisted of a single glass slide with epoxy caulked to one side measuring 75 mm x 100 mm giving an approximate surface area of 15000 mm ² per Litre. Extracts were prepared using 500 mL volumes of 50 mg/L hardness water.
Extraction Temperature	20°C ± 2°C.
Test Method	Cytotoxic Activity (Appendix F)
Scaling Factor	Not applied.
Results	Non-Cytotoxic (sample and controls).
Evaluation	The product passed the requirements of clause 6.5 when tested at an exposure of 15000 mm ² per Litre.
Number of Samples	1.
Test Comment	The test extracts and blank extracts were used to prepare nutrient growth medium and subsequently used to grow a cell line (ATCC Number CCL 81) in the analysis. In addition zinc sulphate (0.4 mmol) was used for the positive control in the analysis.

Brendon King
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CLAUSE 6.7

Metals

Sample Description

The sample consisted of a single glass slide with epoxy caulked to one side measuring 75 mm x 100 mm giving an approximate surface area of 15000 mm² per Litre. Extracts were prepared using 500 mL volumes of 50 mg/L hardness water.

Extraction Temperature

20°C ± 2°C.

Test Method

Metals (Appendix H)

Scaling Factor

Not applied.

Method of Analysis

All methods used to determine concentrations of metals are based on those described in the US EPA method 200.8 Determination of Trace elements in Waters and Wastes by Inductively Coupled Plasma - Mass Spectrometry. The methods have been adapted for the instrumentation in use at the Australian Water Quality Centre.

Concentration of the metals described in Table 2 of the AS/NZS 4020:2018 are determined as follows:

Aluminium, Antimony, Arsenic, Barium, Boron, Cadmium, Chromium, Copper, Iron, Lead, Manganese, Mercury, Molybdenum, Nickel, Selenium and Silver by Inductively Coupled Plasma Mass Spectrometry.

Results	Limit of Reporting mg/L	Blank mg/L	Test 1 mg/L	Test 2 mg/L	Max Allowed mg/L
Final Extract					
Aluminium	0.001	0.003	0.004	0.004	0.2
Antimony	0.0005	<0.0005	<0.0005	<0.0005	0.003
Arsenic	0.0003	<0.0003	<0.0003	<0.0003	0.01
Barium	0.0005	<0.0005	<0.0005	<0.0005	0.7
Boron	0.020	<0.020	<0.020	<0.020	1.4
Cadmium	0.0001	<0.0001	<0.0001	<0.0001	0.002
Chromium	0.0001	<0.0001	<0.0001	<0.0001	0.05
Copper	0.0001	<0.0001	<0.0001	<0.0001	2.0
Iron	0.0005	<0.0005	<0.0005	<0.0005	0.3
Lead	0.0001	<0.0001	<0.0001	<0.0001	0.01
Manganese	0.0001	<0.0001	<0.0001	<0.0001	0.1
Mercury	0.00003	<0.00003	<0.00003	<0.00003	0.001
Molybdenum	0.0001	<0.0001	<0.0001	<0.0001	0.05
Nickel	0.0001	<0.0001	<0.0001	<0.0001	0.02
Selenium	0.0001	<0.0001	<0.0001	<0.0001	0.01
Silver	0.00003	<0.00003	<0.00003	<0.00003	0.1

Evaluation

The product passed the requirements of clause 6.7 when tested at an exposure of 15000 mm² per Litre.

Number of Samples

1.

Test Comment

Not applicable.



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CLAUSE 6.8 Organic Compounds

Sample Description The sample consisted of a single glass slide with epoxy caulked to one side measuring 75 mm x 100 mm giving an approximate surface area of 15000 mm² per Litre. Extracts were prepared using 500 mL volumes of 50 mg/L hardness water.

Extraction Temperature 20°C ± 2°C.

Test Method Organic Compounds (Clause 6.8). Max Allowed values are taken from the Australian Drinking Water Guidelines and Drinking-water Standards for New Zealand. Please note, some reported compounds have no guideline value.

Scaling Factor Not applied.

Results

Organic Compound

Nitrosamines	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2127752	ES2127752	
1-Nitrosopiperidine (NPip)	<0.003	<0.003	
1-Nitrosopyrrolidine (NPyr)	<0.01	<0.01	
Nitrosomorpholine (NMor)	<0.003	<0.003	
N-Nitrosodiethylamine (NDEA)	<0.01	<0.01	
N-Nitrosodimethylamine (NDMA)	<0.003	<0.003	0.1 µg/L
N-Nitrosodi-n-propylamine (NDPA)	<0.003	<0.003	
N-Nitrosomethylethylamine (NMEA)	<0.003	<0.003	

Organic Compound

Phenols	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2127752	ES2127752	
2 4 5-trichlorophenol	<1.0	<1.0	
2 4 6-trichlorophenol	<1.0	<1.0	20 µg/L
2 4-dichlorophenol	<1.0	<1.0	200 µg/L
2 4-dimethylphenol	<1.0	<1.0	
2 6-dichlorophenol	<1.0	<1.0	
2-chlorophenol	<1.0	<1.0	300 µg/L
2-nitrophenol	<1.0	<1.0	
4-chloro-3-methylphenol	<1.0	<1.0	
m+p cresol	<2.0	<2.0	
o-cresol	<1.0	<1.0	
pentachlorophenol	<2.0	<2.0	9 µg/L
phenol	<1.0	<1.0	

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Organic Compound

Phthalate Esters

	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2127752	ES2127752	
Bis(2-ethylhexyl) phthalate	<10	<10	10 µg/L
Butyl benzyl phthalate	<2	<2	
Di(2-ethylhexyl) adipate	<2	<2	
Diethyl phthalate	<2	<2	
Dimethyl phthalate	<2	<2	
Di-n-butyl phthalate	<2	<2	
Di-n-octyl phthalate	<2	<2	

Organic Compound

Polycyclic Aromatic Hydrocarbons

	Blank µg/L	Test µg/L	Max Allowed
!External Lab Report No.	ES2127752	ES2127752	
Acenaphthene	<0.02	<0.02	
Acenaphthylene	<0.02	<0.02	
Anthracene	<0.02	<0.02	
Benzo(a)anthracene	<0.02	<0.02	
Benzo(a)pyrene	<0.005	<0.005	0.01 µg/L
Benzo(a)pyrene TEQ	<0.005	<0.005	
Benzo(b+j)fluoranthene	<0.02	<0.02	
Benzo(ghi)perylene	<0.02	<0.02	
Benzo(k)fluoranthene	<0.02	<0.02	
Chrysene	<0.02	<0.02	
Dibenzo(a-h)anthracene	<0.02	<0.02	
Fluoranthene	<0.02	<0.02	
Fluorene	<0.02	<0.02	
Indeno(123-cd)pyrene	<0.02	<0.02	
Naphthalene	<0.02	<0.02	
PAH - Total	<0.005	<0.005	
Phenanthrene	<0.02	<0.02	
Pyrene	<0.02	<0.02	

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Organic Compound

Volatile Organic Compounds GCMS

	Blank µg/L	Test µg/L	Max Allowed
1 1 1 2-Tetrachloroethane	<1	<1	
1 1 1-Trichloroethane	<1	<1	
1 1 2 2-Tetrachloroethane	<1	<1	
1 1 2-Trichloroethane	<1	<1	
1 1-Dichloropropene	<1	<1	
1 2 3-Trichlorobenzene	<1	<1	
1 2 3-Trichloropropane	<1	<1	
1 2 4-Trichlorobenzene	<1	<1	
1 2 4-Trimethylbenzene	<1	<1	
1 2-Dibromo-3-chloropropane	<1	<1	1 µg/L
1 2-Dibromoethane	<1	<1	1 µg/L
1 2-Dichlorobenzene	<1	<1	1500 µg/L
1 2-Dichloroethane	<1	<1	3 µg/L
1 2-Dichloropropane	<1	<1	
1 3 5-Trimethylbenzene	<1	<1	
1 3-Dichlorobenzene	<1	<1	
1 3-Dichloropropane	<1	<1	
1 4-Dichlorobenzene	<1	<1	40 µg/L
1,1-Dichloroethane	<1	<1	
1,1-Dichloroethene	<1	<1	30 µg/L
2,2-Dichloropropane	<1	<1	
2-Chlorotoluene	<1	<1	
4-Chlorotoluene	<1	<1	
4-Isopropyltoluene	<1	<1	
Benzene	<1	<1	1 µg/L
Bromobenzene	<1	<1	
Bromochloromethane	<1	<1	
Bromodichloromethane	<1	<1	60 µg/L
Bromoform	<1	<1	100 µg/L
Bromomethane	<4	<4	
Carbon tetrachloride	<1	<1	3 µg/L
Chlorobenzene	<1	<1	300 µg/L
Chloroethane	<4	<4	
Chloroform	<1	<1	400 µg/L
Chloromethane	<4	<4	
cis-1 3-Dichloropropene	<1	<1	
cis-1,2-Dichloroethene	<1	<1	
Dibromochloromethane	<1	<1	150 µg/L
Dibromomethane	<1	<1	
Dichlorodifluoromethane	<1	<1	
Dichloromethane	<4	<4	4 µg/L
Ethylbenzene	<1	<1	300 µg/L
Hexachlorobutadiene	<0.7	<0.7	0.7 µg/L
Isopropylbenzene	<1	<1	
m+p-Xylenes - Total	<2	<2	

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Organic Compound

Volatile Organic Compounds GCMS	Blank µg/L	Test µg/L	Max Allowed
Naphthalene	<1	<1	
n-Butylbenzene	<1	<1	
n-Propylbenzene	<1	<1	
o-Xylene	<1	<1	
sec-Butylbenzene	<1	<1	
Styrene	<1	<1	30 µg/L
tert-Butylbenzene	<1	<1	
Tetrachloroethene	<1	<1	50 µg/L
Toluene	<1	<1	800 µg/L
Total 1,2-dichloroethene	<2	<2	60 µg/L
Total 1,3-dichloropropene	<2	<2	20 µg/L
Total Trichlorobenzene	<2	<2	30 µg/L
Total Xylene	<3	<3	600 µg/L
trans-1,3-Dichloropropene	<1	<1	
trans-1,2-Dichloroethene	<1	<1	
Trichloroethene	<1	<1	
Trichlorofluoromethane	<1	<1	
Trihalomethanes - Total	<4	<4	250 µg/L
Vinyl chloride	<0.3	<0.3	0.3 µg/L

Evaluation The product passed the requirements of clause 6.8 when tested at an exposure of 15000 mm² per Litre.

Number of Samples 1.

Test Comment Subcontracted testing conducted by ALS, Environmental Division, NATA accreditation no. 825 site no. 10911 and ALS Scoresby, NATA accreditation no. 992, site no. 989



Qiong Huang

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